**深 圳 市 艾 科 姆 斯 电 子 有 限 公 司**

**ShenZhen IKLMS Elec CO., LTD**

**产 品 规 格 书 *SPECIFICATION***

|  |  |  |
| --- | --- | --- |
| 客户信息 | 客户名称/Customer |  |
| 客户料号/Part No. |  |
| 客户承认签章Customer ApprovedSignatures |  |

|  |  |
| --- | --- |
| 文件编号/Spec No. |  |
| 品名/Description | 贴片振动马达**/** Vibration SMT motor |
| 型号/Part No. | IKM-VIB8219731  |
| 设计/Designed | 审核/ Checked | 批准/Approved |
|  邹 雨 林 |  何 仁 梅 |  趙 逺 雲 |

**PRODUCT SPECIFICATION**

**产品 规格书**

**重 要提示 IMPORTANCE NOTES:**

1. 如对电机的性能和/或寿命有任何争议，仅基于此规格书作出判断。

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If there is any argument on motor performance and/or life, judgment is to be made base on this specification only.

2. 客户方有责任确认该电机能满足您的使用要求。

Customer has the responsibility to ensure that the motor can satisfy the requirement of your application.

3. 如果贵公司未提供技术规格，该文件将详细叙述与贵公司商定的技术规格。

In the event that an official specification is not present by customer; this document will specify the agreed technical specification .

4. 在满足规格的条件下，我司可以改变零件材料、尺寸及形状来改善品质，和/ 或性能，和/或生 产效率。

Within the limitation to satisfy this specification, IKLMS has the convenience to change the materials, sizes and shapes of components of the motor for the purpose of improving quality, and/or performance, and/or production efficiency.

5. 收到此规格书后，贵司应于下订单之前将规格书副本签回以示贵司已确认。如 贵司未能在规定 时间内签回副本，我司将认为贵司已收到并承认该规格书。

After the receipt of this specification, customer should send a signed copy to IKLMS before you issued purchase order for the confirmation on acknowledgement. IKLMS regard it as the receipt of this specification acknowledged if customer fails to return the confirmation to us within the described period.

更 改 记 录

**Revised Record**

|  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- |
| 版次Rev. | 日期Date | 更改原因Reason for change | 编制Designed | 审核Checked | 批准Approval |
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**PRODUCT SPECIFICATION 产品 规格书**

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**1. 实用范 围 Application**

本说明书适用于贴片振动马达IKM-VIB8219731 型

This specification applies to vibration SMT motor IKM-VIB8219731 。

**2. 结构形 式 Construction-form**

|  |  |  |
| --- | --- | --- |
| 序号NO. | 项目Item | 内容Contents |
| 2-1 | 电机结构Motor construction | 圆柱贴片马达 vibration SMT Motor |
| 2-2 | 磁极极数Number of magnet poles | 2 极(磁钢内置)2-poles（inner magnet type） |
| 2-3 | 换向方式Rectifying method | 金属电刷换向器装置Metal brush and commutator |

**3. 标准使用 条件 Standard operating condition**

|  |  |  |  |
| --- | --- | --- | --- |
| 序号NO. | 项目Item  | 规格Specification | 条件/备注Condition / Remark |
| 3-1 | 额定电压Rated voltage | 2.7V | 加在端子两端的电压Added to both ends of the terminal voltage |
| 3-2 | 额定负荷Rated load | 振子（R1.7 T=2.8） eccentric weight | 振子重量约等于 0.24geccentric weight is about equal to the weight of 0.24g. |
| 3-3 | 旋转方向Rotation direction | 顺时针方向 CW | 从输出端看，并且电压正极接端子正极When viewed from output side with +ve voltage applied to +ve terminal  |
| 3-4 | 摆放位置Motor position | 任意位置Any position |  |
| 3-5 | 工作电压范围 Voltage range for use | DC 2.3V~3.2V |  |
| 3-6 | 使用环境Operating conditions | -20℃~70℃0%~95%RH | 常规湿度/ ordinary humidity不凝露/no condensation of moisture  |
| 3-7 | 贮存环境Storage conditions | -40℃~85℃0%~95%RH  | 常规湿度/ordinary humidity不凝露/no condensation of moisture/  |

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**4. 产品测 试环境 条件 Environmental Test Conditions**

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|  |  |  |
| --- | --- | --- |
| 序号NO. | 项目Item  | 测试环境条件Environmental condition |
| 4-1 | 温度Temperature | 20±2℃ |
| 4-2 | 湿度Humidity | 60±5％ RH |
| 4-3 | 电机体位Motor Position | 轴伸水平Shaft Horizontal |
| 4-4 | 电源Power Supply | 直流稳压电源/DC Power Supply DC2.7V±5% |

**备注：**所有的数据在温度 20±2℃，湿度 60±5% RH的条件下测定。在对判定不发生异议时， 也可在温度 5～35℃，湿度 45～85%RH的环境下测试。

**NOTE ：**All data shall be based on the measurement under the temperature 20±2℃ and humidity 60±5% RH, however the range of temperature 5～35℃ and humidity 45～85%RH if there is no doubt about the judgment.

**5. 机械特 性 Mechanical Characteristic**

|  |  |  |  |
| --- | --- | --- | --- |
| 序号NO. | 项目Item  | 测试环境条件 Environmental condition | 规格Specification |
| 5-1 | 外观尺寸Configuration | 游标卡尺Vernier caliper | 参考外形图纸As specified in outlinedrawing |
| 5-2 | 外观Appearance | 目测Visual examination  | 无明显机械划痕、裂缝、锈迹、污点No obvious evidence ofmechanical damage、crack、rust and stain |
| 5-3 | 重量Weight | 架盘天平 精度 0.1gPlate balance 0.1g | 0.6g（左右） （Approx） |
| 5-4 | 轴向间隙Shaft end play | 游标卡尺或百分表Vernier caliper or Dial indicator | （0.05- 0.3）mm  |
| 5-5 | 振子固定力HoldingstrengthOf eccentricweight | 测力计/Pulling force testing machine | 50N (5.6kgf) Min |

5-6

机械噪声Mechanical

Noise

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测试场地：类半自由声场

额定 电压，空载运行，背景噪声≤20 dB(A),电机固定在测试夹具上(轴伸水平) ， 拾音器沿轴向正对电机平面，距离 10 cm。

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≤ 50dB(A)

Test site: Class of semi-free field

At rated voltage and free load, Back ground noise：20 dB(A) Max, Fix the motor in a test jig (Shaft Horizontal). Microphone is faced to the flat of motor and recedes by 10cm

**6. 电气性 能 Electrical characteristics**

|  |  |  |  |
| --- | --- | --- | --- |
| 序号NO.  | 项目Item | 测试环境条件Environmental condition | 规格Specification |
| 6-1 | 额定电流Rated current | 在额定电压及标准负荷（振子）下，5 秒 后读数。Read the data at rated voltage and rated load(eccentric weight)after 5S. | 85mA Max |
| 6-2 | 额定转速Rated speed | 14000±2500 r.p.m |
| 6-3 | 堵转电流Stall current | 在额定电压及标准负荷（振子）下，2 秒后读数。Read the data at rated voltage and rated load(eccentric weight)after 2S. | 95mA Max |
| 6-4 | 起动电压Startingvoltage | 在额定负载（振子）下电枢的任意位置。 At rated load (eccentric weight) any position of rotor. | 2.3V DC Max |
| 6-5 | 端子阻抗Terminalresistance | 在 20±2℃下At 20±2℃ | 32.0Ω±6Ω |
| 6-6 | 绝缘电阻Insulationresistance | 在 50V 直流下，导线和机壳间At DC 50V between lead wire and case. | 1MΩ Min |

**PRODUCT SPECIFICATION 产品规 格书**

**7. 信赖性 试验 Reliability Test**

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|  |  |  |  |
| --- | --- | --- | --- |
| 序号NO. | 项目Item  | 试验条件Test condition | 判定基准Requirements |
| 7-1 | 寿命测试Life test | 电压/Voltage：2.7VDC负荷/ Load：振子/ eccentric weight(R1.7 T=2.8 约0.24g)温度/Temperature/20±2℃相对湿度/Relative humidity：60~70%RH 将马达固定在试验台上（轴向）/Lock the motor in a test fixture(Shaft horizontal)试验方法 1/Test mode1:连续运转至少 10 小时/10hrsnet running time试验方法 2/Test mode2:一个周期，开2.5 秒，关 2.5 秒；共 200000 个周期/1cycle，2.5sec ON，2.5sec OFF；200000 cyclestotally | 在常温常湿下放置 4h 后，马达应符合项 8-1、 8-2 的要求。After 4 hours exposurein ordinary temperatureand humidity, Motorsshall be approved as specified in item 8-1、 8-2. |
| 7-2 | 低温放置Lowtemperaturestorage | 温度/Temperature: -40±5℃；时间/Time: 96h湿度/Humidity：常湿/ Ordinary Humidity | 在常温常湿下放置 4h 后，马达应符合项 8-1、 8-2 的要求。After 4 hours exposurein ordinary temperatureand humidity, Motorsshall be approved as specified in item 8-1、 8-2. |
| 7-3 | 高温放置Hightemperatureexposure | 温度/Temperature: +85±5℃；时间/Time: 96h湿度/Humidity：常湿/ Ordinary Humidity |
| 7-4 | 湿度测试Humidity test | 温度/Temperature: +40±5℃；时间/Time: 96h湿度/Humidity：90±5%RH |
| 7-5 | 振动Vibration | 全振幅 /Displacement :1.5mm (p-p) 频率/Frequency:10 to 55Hz周期/Period :20min范围内（10～55～10Hz ）/20 Minutes log sweep(10～55～10Hz)方向/Dire*c*tion:x、y、z时间/Time:每 2h/Each 2 hours | 测试结果应符合项8-1、8-2、8-3 的要求。 After the test motorsshall be approved as specified in item 8-1、 8-2、8-3. |



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| --- | --- | --- | --- |
| 7-6 | 热冲击试验 Thermal Shocktest | 温度Temperature ：-40℃~ 85℃ 时间Time：2h 循环周期数Circle cycle：20cycles **+85±2****-40±2**1h 1h1cycle | 测试结果应符合项 8-1、8-2 的要求。 After the test motorsshall be approved as specified in item 8-1、 8-2. |
|
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| 7-7 | 跌落试验Drop test | 方向Direction：x,y,z高度High： 1.5m跌落次数: 每个方向各 2 次Times：2 times each direction试验状态: 将电机放在重约 100 克的刚性 较好的塑料盒子里，自由地跌落至混凝土 地面上Test state: The motor is set into a rigid cubic plastic housing approximately weight 100g and fall free on the concrete floor | 试验结束后，电机应满 足 8-1、8-2、8-3 的规 定After having finishedthe test, the motorshould conform to therequirements of the items 8-1、8-2、8-3. |

**8. 信赖性 试验后 的要求 Requirement After Reliable Test**

|  |  |  |
| --- | --- | --- |
| 序号NO. | 项目Item | 规格Specification  |
| 8-1 | 额定转速Rated speed | 初始值±30% Initial data±30% |
| 8-2 | 额定电流Rated Current | 初始值±35% Initial data±35% |
| 8-3 | 起动电压Starting voltage | ≤ 2.3V |

**9. 包装要 求 PACKAGE REQUIRE 9-1 最小包装 Small Packing**

A 局部图



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**9-2 卷盘包装 Reel Packing**

卷 盘 拆 卸 方 向 /

Pull Direction

A 局 部 图 / A Department 160mmMin

尾 部 空 穴 1 个 /

 14pockets Min

马 达 / motor 1000只

卷 盘 尾 部 / End part

330

(70)

(508)

|  |  |  |
| --- | --- | --- |
|  | 408mmMin (100) |  |
|  | 拆 卸 口 空 穴 34 个 / 34 pockets Min |  |  |

卷 盘 拆 卸 口 / Leader part

330



5

35

255

5

3

5

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**9-3 最终包装**

泡 沫 上 盖 B /Foam cover

1000只/ 卷 x 5 卷 =5000只 1000pcs/rellx5rell=5000pcs

泡 沫 护 垫 \* 4/Foam pad\*4

泡沫 底 盘 A /Foam Chassis A

泡 沫 底 盘 A \*1/Foam Chassis A\*1

泡沫 上 盖 B \*1/Foam cover B\*1

双层 波 纹 纸 / Double-layer corrugated paper

**PRODUCT SPECIFICATION 产品 规格书**

**10. 注意事 项 CAUTIONS**

**1) 使用容 差 ALLOWABLE RANGE FOR USE**

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注意电压及电流的使用范围，并且在本标准规定情况下使用电机，否则将相应降低电机的使用 寿命和性能。

Pay attention to voltage and current ranges for use ,and use the vibration motor in the condition

accordance with this specifications ,or the life and performance should be considerably reduced.

**2) 移动电机 MOVE YOUR MOTOR**

拿电机时，应轻拿轻放，应尽可能地利用外壳部分

请勿将其跌落或加以超过 5 公斤的压力。否则会引起电机的外部形态和电气特性的改变

Please deal with the motors gently, you should make use of the outer case as possible as you can.

Do not press the product with more than 0.5 kgf or drop it. It can cause the transformation of performance or external appearance.

电机在运输过程中应小心轻放，避免严重碰撞敲击引起的电机 机身和性能受损。

Please lay the motors carefully in transportation to avoid any serious damage to the motor body or its electric function because of collision.

**3) 储存 STORAGE**

储存温度：-40℃~85℃

储存湿度：0%RH~95%RH免放置在高温、潮湿的环境中。

Storage temperature ：-40℃~85℃

Storage relative humidity：0%RH~95%RH

Avoids storing in high temperature、high humidity

马达应适当的操作、储存和运转环境中均不可存在腐蚀性气体。例如：H2S、SO2、NO2、CL2 等。另外存储环境中不可有诸如硅、氰、甲醛水和苯酚等能放射出腐蚀性气体的物 质，在电机 的机械构造或装置中，如果存在腐蚀性气体，那么这会引起马达不运转。

For proper operation. storage and operating environment must not contain corrosive gases. For example H2S. SO2. NO2. CL2. etc. In addition storage environment must not have materials that emit corrosive gases especially from silicon. cyanic. formalin and phenol group. In the mechanism or the set. existence of corrosive gases may cause no rotation in motor.

**4) 使用电机 HANDLING OF MOTOR**

小心拿取、使用。

避免放置在磁性物体附近或接触其表面，这将影响其功效 。

注意操作环境，尤其注意若铁粉被磁铁吸附，将出现噪音问题，降低使用寿命

-to handle and hold the vibration motor case softly.

-do not bring magnetized object near or contact with the surface of motor to avoid of performance being deteriorated.

-pay attention to the handling and working environments of motor， because such objects as iron powder if attracted by motor magnet，will cause noise characteristic deterioration, thus reducing the reliability.

请勿靠近磁体或有磁场的装置存放或运行电机

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Please do not operate or store the motor near magnet or magnetic devices.

请在 6 个月内使用，请不要在高温、低温、高湿环境下存储。在使用和打开马达外包装时请避 免水气凝结。

Make arrangement to limit the storage period to 6 months or less. Please do not store motor in high temperature. Low temperature. high humidity environment. Condensation of atmosphere must be avoided in motor usage or opening the packaging of the motor.

**5) 电机接线 CONNECTION YOUR MOTOR:**

不论使用任何方式将您的电源连接到您的电机，请注意不能用过大的力或过高的温度 ，否则会 造成电机内部零件变形。

Whatever means you are to use to connect your supply to your motor please take care not to use so much force or heat that you cause distortion to components inside the motor.

(1)电机端子接线： 焊锡温度：350℃ 焊锡时间：1 秒

Motor terminal ： Soldering temperature ：350℃， Soldering time：1sec.

(2)SMT温度时间示意图/Reflow temperature-time diagram



回流焊技术要求/Technical requirements for reflow

焊点最高峰值温度/Solder joint peak value of temperature：260 ℃

液态线（220℃）以上时间/At the time of liquefaction temperature of more than：30～90 秒 均温区要求/Average temperature zone requirements：165℃～217℃ <100 秒

预热温区要求/Preheat temperature zone requirements （ <160℃）： ≤2℃/秒

峰值温升要求/Peak temperature rise required ：1℃～3℃/秒

**6) 过负荷 OVERLOADS:**

请通电后不要长时间堵住机轴，并且马达转动时不要触碰振子。

Please don't stall the shaft for a long time after powering, and not to touch the weight when motor is rotating.

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**7) 危险环境 HAZARDOUS ENVIRONMENTS:**

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我司电机在正常环境中的抗腐蚀能力是符合要求的，但机壳上有少许区域存在的裸露金属对腐 蚀比较敏感，因此未经咨询请不要在腐蚀环境中储存或使用电机。

The degree of protection against corrosion on **IKLMS** motors is satisfactory only for normal environments. There are small sections of the housing in which some bare metal is exposed and is susceptible to corrosion. It is advisable not to store or use motors in corrosive environment without consultation with **IKLMS**.

**8) 其它说 明 OTHER**

马达轴向间隙处不应有杂物（如颗粒、纤维物、头 发、胶带、胶水等）

There should be no sundries (such as grain, fibre, hair, small tape, glue etc.) in the shaft end play.

**11. 附件 ATTACHMENT**

1） 电 机 外形图 Motor Outline Drawing

—————— END ——————

